



Innovation in Metalworking Fluids



Form Rite 815

Medium Duty Vanishing Fluid

Description

Form Rite 815 is a vanishing fluid designed to provide lubrication in medium duty, metalforming applications on aluminum and other soft metals. The evaporative properties of the lubricant minimize residue on formed parts while eliminating the need for additional cleaning processes.

Applications

Form Rite 815 is designed for use in any medium duty (0.060-0.250) operation including, but not limited to, the following:

- Stamping
- Bending
- Light duty drawing
- Cut off
- Roll forming
- Piercing
- Wire stranding

Typical Properties

Property	Form Rite 815
Concentrate Appearance	Clear liquid
Odor	Mild solvent
Specific Gravity	0.773
Bulk Density	6.45 lbs/gallon

Performance Features and Benefits

- Oil-free which minimize residue left on formed parts
- Eliminate need for post cleaning processes
- Improve operational efficiency by eliminating mixing/measuring time and disposal costs
- Excellent corrosion and stain inhibition of both machines and parts
- Ashless composition makes Form Rite 815 compatible with welding, brazing, annealing, or other heat-treating processes

Directions for Use

Both Form Rite 805 and 807 are used as-is and require no pre-mixing. The products can be applied to the metal surface by roller, spray, brush, drip, or immersion methods. Allow adequate time for lubricant evaporation before handling or further processing. Higher air temperature and increased circulation allow for decreased drying times.

Consult product SDS for complete product safety information.